

**Garant**

**Steel boring bar A.. SVJBR 142°, for indexable inserts VB., right-hand, Shank Ø / insert size: 25/16mm**


**Order data**

Order number	261124 25/16
GTIN	4045197778383
Item class	21T

**Technical description**

Minimum pre-drill Ø D <sub>min</sub>	28 mm
Overall length L	200 mm
Pack of insert screws	269028 8
suitable indexable insert	VB.. 1604..
Neck width L <sub>4</sub>	16.5 mm
ISO code toolholder	A25R SVJBR/L16
Setting angle κ	142 degrees
Head length L <sub>1</sub>	44 mm
Insert size	16 mm
Clamping height L <sub>2</sub>	24 mm
Centre offset L <sub>3</sub>	4.6 mm
Shank Ø D <sub>s</sub>	25 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

---

## Accessories

Set of insert screws Type 17	269028 17
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP